

Composite wear plate

IBERPLATE® 100

IBERPLATE 100 is a composite wear plate consisting of a construction steel base plate and a wear resistant coating applied by arc welding. The deposit welded with stringer beads gives a regular surface and a homogeneous structure. IBERPLATE 100 is used for applications with the most severe wear conditions by abrasion and erosion such as in the cement industry, the mining industry, sand and gravel pits, recycling plants, coal-fired power plants or in the steel industry.

	Technical features
Base plate	ST 37 – S235
Weld deposit	High concentration of primary chromium carbides in an austenitic matrix.
Hardness	59 - 62 HRC
Temperature	Service temperature up to 200°C
Applications	Perfectly adapted for most applications with erosive or abrasive wear and moderate impact. Examples: hoppers, concrete mixers, armoring of crushers and vertical mills, pipes, chutes, cyclones...
Cutting	Plasma, water jet, laser
Forming	Easy to bend, to roll and to shape
Fixing	Bolting, inserts, welding (assembling with coated electrode type AWS7018/ EN E 5153 or solid wire SG3). A wear resistant alloy may be applied on the welded area). Contact us for more information. Note: the welding process does not affect the wear properties of IBERPLATE.



Standard dimensions

Overall plate [mm]	Clad area [mm]
1500 x 3000	1400 x 3000

Special dimensions on request

Standard thicknesses / Weight [kg/m²]

Base plate [mm]	Coating [mm]				
	3	4	5	6	8
5	62	-	-	-	-
6	-	77	-	92	-
8	-	92	100	108	-
10	-	-	116	123	139

Special thicknesses on request

Thickness tolerance ± 1 mm

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- ⌚ Low dilution between the weld deposit and the base material. High density of very hard carbides well distributed in the whole thickness of the deposit.
- ⌚ Micro-cracks resulting from stress relieve during the welding process do not affect the wear properties.
- ⌚ Advantage of the stringer bead welding technique used for IBERPLATE compared to the oscillated technique: absence of open cracks and of weak areas between the welded beads for a higher wear resistance.

